

## **339-9SUGSURSUBW/S1174**

#### **Features**

- Popular T-1 3/4 round package.
- High efficiency.
- · Available on tape and reel.
- Built in red, green, and blue chips.
- The product itself will remain within RoHS compliant version



## **Descriptions**

- The series is specially designed for applications requiring higher brightness
- The LED lamps are available with different colors, intensities, epoxy, colors, etc.

## **Applications**

- 'Status indicators.
- ' Commercial use.
- ' Advertising Signs.
- · Computer

### **Device Selection Guide**

I ED D AN		Lens Color	
LED Part No.	Material Emitted		
	InGaN	Brilliant Green	
339-9SUGSURSUBW/S1174	AlGaInP	Brilliant Red	White diffused
	InGaN	Blue	

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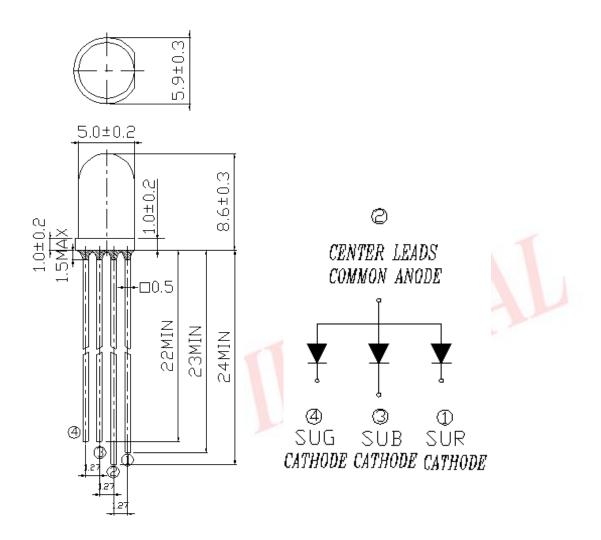
Device Number: DLE-0000514 Prepared date: 12-09-2008 Prepared by: Grace Shen

Revision : 1 Release Date:2008-12-12 13:36:53.0



## **339-9SUGSURSUBW/S1174**

## **Package Dimensions**



#### **Notes:**

- All dimensions are in millimeters, tolerance is 0.25mm except being specified.
- Lead spacing is measured where the lead emerges from the package.
- Protruded resin under flange is 1.5mm Max LED.

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## **339-9SUGSURSUBW/S1174**

## **Absolute Maximum Ratings (Ta=25**

Parameter	Symbol	SUB/SUG	SUR	Units
Forward Current	$I_{\mathrm{F}}$	30 50		mA
Pulse Forward Current (Duty1/10@ 1KHz)	${ m I}_{ m FP}$	10	100 mA	
Operating Temperature	$T_{ m opr}$	-40 ~ +85		
Storage Temperature	$T_{ m stg}$	-40 ~ +100		
Electrostatic Discharge	ESD	150 2000		V
Soldering Temperature	$T_{ m sol}$	26	50	AL
Power Dissipation	$P_d$	110	120	mW
Reverse Voltage	VR	5	5	V

\*Notes: Soldering time 5 seconds.

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## **339-9SUGSURSUBW/S1174**

## **Electro-Optical Characteristics (Ta=25**

Parameter	Symbol	Color	Min.	Typ.	Max.	Unit	Condition
		SUG	565		1425		
Luminous Intensity	$I_V$	SUR	360		900	mcd	
		SUB	100		360		
		SUG					
Viewing Angle	2 1/2	SUR		60		deg	
		SUB					
		SUG		518			
Peak Wavelength	p	SUR		632			
		SUB		468			I <sub>F</sub> =20mA
		SUG		525			1;-20m1
Dominant Wavelength	D	SUR		624		nm	
		SUB		470	TEN		
		SUG		35	\ \		
Spectrum half-width		SUR	-	20	7-1		
		SUB	1111	35			
	1	SUG	2.8		3.6		
Forward Voltage	$V_{F}$	SUR	1.6		2.4	V	
		SUB	2.8		3.6		
		SUG			50		
Reverse Current	$I_R$	SUR			10	μA	$V_R=5V$
		SUB			50		

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## **339-9SUGSURSUBW/S1174**

### Rank Combination (I<sub>F</sub>=20mA)

Rank	G			Rank G B			
	G	J	K	5	A	С	D
Luminous Intensity	565~845	845~1125	1125~1425	100~140	140~240	240~285	285~360

Rank	R			
T . T	В	F		
Luminous Intensity	360~565	565~900		

<sup>\*</sup>Measurement Uncertainty of Luminous Intensity:  $\pm 10\%$ 

Rank	G		R		В	
	1	2	2	3	1	2
Dominant Wavelength	525~530	530~535	620~624	624~628	465~470	470~475

<sup>\*</sup>Measurement Uncertainty of Dominant Wavelength ±1.0nm

Unit:nm

Unit: :mcd

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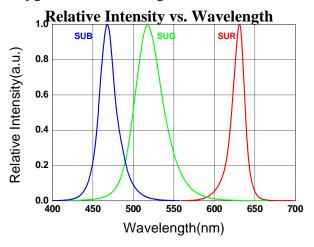
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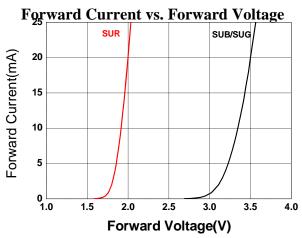
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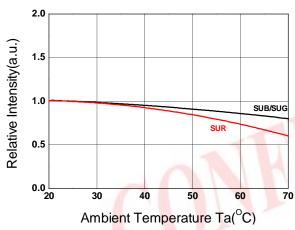
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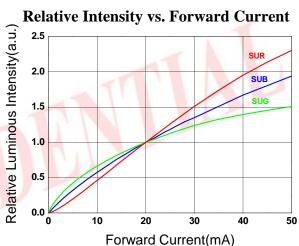
## **Typical Electro-Optical Characteristics Curves**



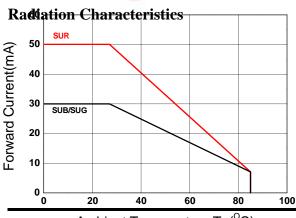


### Relative Intensity vs. Ambient Temp.

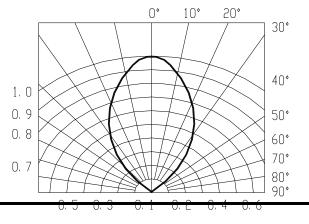




#### Forward Current vs. Ambient Temp.



#### **Relative Intensity vs. Angle Displacement**



Ambient Temperature Ta(°C)

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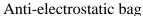
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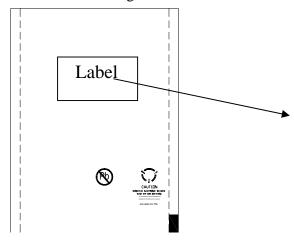
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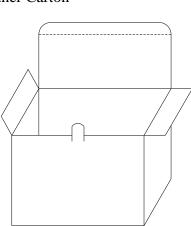
## **339-9SUGSURSUBW/S1174**

### **Packing Specification**

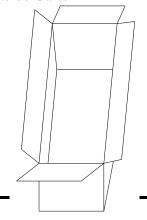




Inner Carton



**Outside Carton** 



EVERLIGHT RoHS CAT:XX QTY:XXX HUE:XX REF:XX MADE IN TAIWAN

Label Form Specification

CPN: Customer's Production Number

P/N: Production Number QTY: Packing Quantity

CAT: Rank of Luminous Intensity HUE: Rank of Dominant Wavelength

**REF**: Reference

LOT No: Lot Number

MADE IN TAIWAN: Production Place

**Packing Quantity** 

1. 500 PCS/1 Bag, 5 Bags/1 Inner Carton

2. 10 Inner Cartons/1 Outside Carton

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Revision : 1 Release Date:2008-12-12 13:36:53.0 LifecyclePhase:正式發行

**Expired Period: Forever** 



## **339-9SUGSURSUBW/S1174**

#### **Notes**

#### 1. Lead Forming

- During lead formation, the leads should be bent at a point at least 3mm from the base of the epoxy bulb.
- Lead forming should be done before soldering.
- Avoid stressing the LED package during leads forming. The stress to the base may damage the LED's characteristics or it may break the LEDs.
- Cut the LED leadframes at room temperature. Cutting the leadframes at high temperatures may cause failure of the LEDs.
- When mounting the LEDs onto a PCB, the PCB holes must be aligned exactly with the lead position of the LED. If the LEDs are mounted with stress at the leads, it causes deterioration of the epoxy resin and this will degrade the LEDs.

### 2. Storage

- The LEDs should be stored at 30°C or less and 70%RH or less after being shipped from Everlight and the storage life limits are 3 months. If the LEDs are stored for 3 months or more, they can be stored for a year in a sealed container with a nitrogen atmosphere and moisture absorbent material.
- Please avoid rapid transitions in ambient temperature, especially, in high humidity environments where condensation can occur.

#### 3. Soldering

■ Careful attention should be paid during soldering. When soldering, leave more then 3mm from solder joint to epoxy bulb, and soldering beyond the base of the tie bar is recommended.

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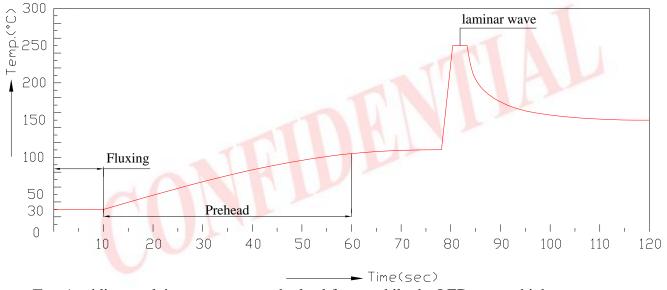


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### ■ Recommended soldering conditions:

Hand S	oldering	DIP Soldering		
Temp. at tip of iron	300 Max. (30W Max.)	Preheat temp.	100 Max. (60 sec Max.)	
Soldering time	3 sec Max.	Bath temp. & time	260 Max., 5 sec Max	
Distance	3mm Min.(From	Distance	3mm Min. (From	
	solder joint to		solder joint to epoxy	
	epoxy bulb)		bulb)	

### ■ Recommended soldering profile



- Avoiding applying any stress to the lead frame while the LEDs are at high temperature particularly when soldering.
- Dip and hand soldering should not be done more than one time
- After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.
- A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.

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- Although the recommended soldering conditions are specified in the above table, dip or handsoldering at the lowest possible temperature is desirable for the LEDs.
- Wave soldering parameter must be set and maintain according to recommended temperature and dwell time in the solder wave.

#### 4. Cleaning

- When necessary, cleaning should occur only with isopropyl alcohol at room temperature for a duration of no more than one minute. Dry at room temperature before use.
- Do not clean the LEDs by the ultrasonic. When it is absolutely necessary, the influence of ultrasonic cleaning on the LEDs depends on factors such as ultrasonic power and the assembled condition. Ultrasonic cleaning shall be pre-qualified to ensure this will not cause damage to the LED.

#### 5. Heat Management

- Heat management of LEDs must be taken into consideration during the design stage of LED application. The current should be de-rated appropriately by referring to the de-rating curve found in each product specification.
- The temperature surrounding the LED in the application should be controlled. Please refer to the data sheet de-rating curve.

#### 6. ESD (Electrostatic Discharge)

- Electrostatic discharge (ESD) or surge current (EOS) can damage LEDs.
- An ESD wrist strap, ESD shoe strap or antistatic gloves must be worn whenever handling LEDs.
- All devices, equipment and machinery must be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LEDs plastic lens as a result of friction between LEDs during storage and handing.

#### 7. Other

Above specification may be changed without notice. EVERLIGHT will reserve

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## **339-9SUGSURSUBW/S1174**

authority on material change for above specification.

- When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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