

# Technical Data Sheet Side View White LED (0.6mm)

## 99-216/SSC-AT1U2C/2C

#### **Features**

- Side view LED.
- Lead frame package with individual 2 pins.
- Wide viewing angle.
- Soldering methods: IR reflow soldering.
- Pb-free.
- The product itself will remain within RoHS compliant version.



 The 99-216 series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector.
 This feature makes the LED ideal for light guide application.

### **Applications**

- LCD Back Light.
- Mobile phones .
- Indicators.
- Illuminations.
- Switch Lights.

#### **Device Selection Guide**

Chip	Emitted Color	Resin Color	
Material	Emitted Color		
AlGaInP	Brilliant Orange	Water Clear	



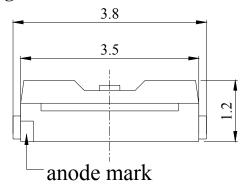
Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 1 of 10

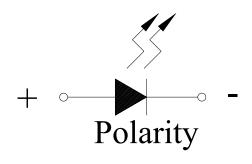


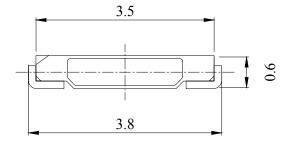
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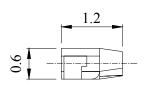
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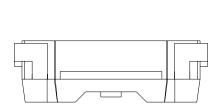
### **Package Outline Dimensions**

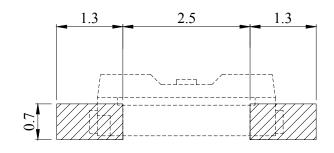












Recommended solding pad design

**Notes:** Tolerances Unless Dimension  $\pm 0.1$ mm, Unit = mm

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Rev. 1 Page: 2 of 10

Prepared date:26-Dec.-2008

Prepared by: Tracy



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## 99-216/SSC-AT1U2C/2C

**Absolute Maximum Ratings (Ta=25°C)** 

Parameter	Symbol	Rating	Unit
Reverse Voltage	VR	5	V
Forward Current	IF	50	mA
Peak Forward Current(Duty 1/10 @ 10 ms)	IFP	100	mA
Power Dissipation	Pd	120	mW
Electrostatic Discharge(HBM)	ESD	2000	V
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\! \mathbb{C}$
Storage Temperature	Tstg	-40~ +90	$^{\circ}\! \mathbb{C}$
Soldering Temperature	Tsol	Reflow Soldering : 260 °C Hand Soldering : 350 °C	

**Note:** 1. The products are sensitive to static electricity and must be carefully taken when handling products.

**Electro-Optical Characteristics (Ta=25°C)** 

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	$I_V$	285		715	mcd	I <sub>F</sub> =20mA
Viewing Angle	201/2		110		deg	I <sub>F</sub> =20mA
Peak Wavelength	λр		611		nm	I <sub>F</sub> =20mA
Dominant Wavelength	λd	600.5		612.5	nm	I <sub>F</sub> =20mA
Spectrum Radiation Bandwidth	$\triangle \lambda$		17		nm	I <sub>F</sub> =20mA
Forward Voltage	$V_{\mathrm{F}}$	1.95		2.55	V	I <sub>F</sub> =20mA
Reverse Current	$I_R$			10	μΑ	V <sub>R</sub> =5V

#### **Notes:**

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ±0.1V

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 3 of 10



# Technical Data Sheet Side View White LED (0.6mm)

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**Bin Range of Luminous Intensity** 

Bin	Min	Max	Unit	Condition
T1	285	360		I <sub>F</sub> =20mA
T2	360	450	mcd	
U1	450	565		
U2	565	715		

**Bin Range of Dominant Wavelength** 

Group	Bin Code	Min.	Max.	Unit	Condition
A	D8	600.5	603.5		I <sub>F</sub> =20mA
	D9	603.5	606.5	nm	
	D10	606.5	609.5		
	D11	609.5	612.5		

**Bin Range of Forward Voltage** 

Group	Bin Code	Min.	Max.	Unit	Condition
	1	1.95	2.15		
C	2	2.15	2.35	V	I <sub>F</sub> =20mA
	3	2.35	2.55		

#### **Notes:**

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ±0.1V

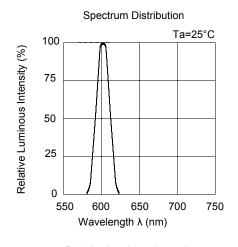
Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 4 of 10

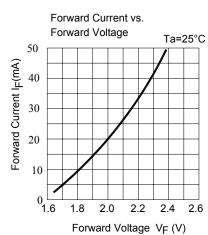


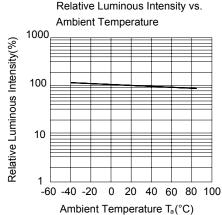
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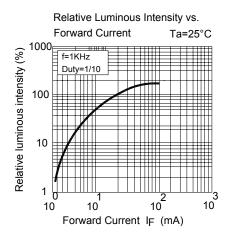
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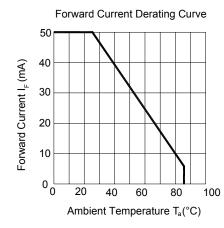
### **Typical Electro-Optical Characteristics Curves**

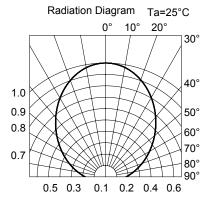












Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 5 of 10

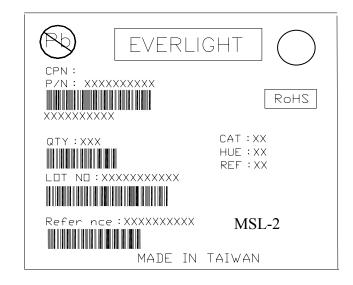


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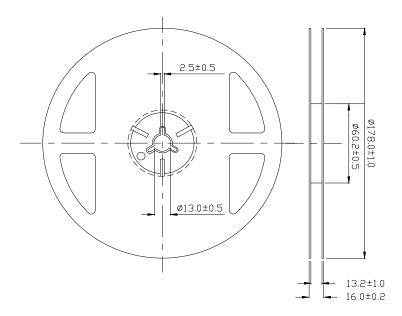
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### **Label Explanation**

CAT: Luminous Intensity Rank HUE: Dom. Wavelength Rank REF: Forward Voltage Rank



#### **Reel Dimensions**



**Notes:** 1. The tolerances unless mentioned is  $\pm 0.1$  mm, Unit = mm

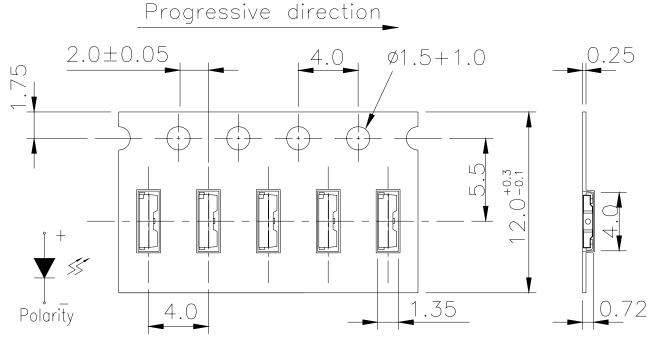
Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 6 of 10



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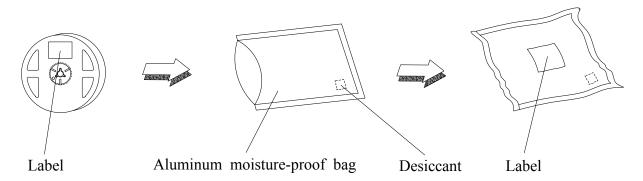
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### Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



**Notes**: The tolerances unless mentioned is  $\pm 0.1$ mm; Unit = mm

### **Moisture Resistant Packaging**



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Rev. 1 Page: 7 of 10

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# **Technical Data Sheet Side View White LED (0.6mm)**

## 99-216/SSC-AT1U2C/2C

### **Reliability Test Items and Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Max. 10 sec.	6 Min.	22 PCS	0/1
2	Temperature Cycle	H:+100°C 15min ∫5 min L:-40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H: +100°C 5min $\int$ 10 sec L: -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°€	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_{\rm F} = 20 \; {\rm mA} \; / \; 25  {\rm ^{\circ}C}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C/85%RH	1000 Hrs.	22 PCS.	0/1

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 8 of 10



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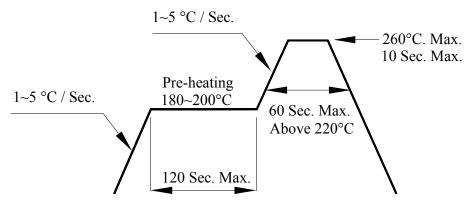
#### **Precautions for Use**

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen ).

#### 2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.
- 2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60±5°C for 24 hours.
- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 9 of 10

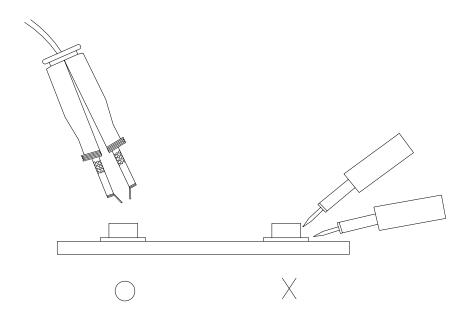


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## 99-216/SSC-AT1U2C/2C

#### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



#### 6. Handling Indications

During processing, mechanical stress on the surface should be minimized as much as possible. Sharp objects of all types should not be used to pierce the sealing compound

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